

SPECIFICATION

Title of the Invention:

Diaphragm Type Load Detection Sensor, Load Detection Unit
and Electronic Scale Using Same

5 Background of the Invention:

Field of the Invention:

The present invention relates to a diaphragm type load detection sensor, a load detection unit, and an electronic scale using the same.

Prior Art:

10 At first, a diaphragm type load detection sensor in the prior art is briefly described with reference to Fig. 21. In particular, Fig. 21 A is a plan view of the diaphragm type load detection sensor in the prior art; Fig. 21 B is a cross section view of the sensor, taken along a line D-D in Fig. 21 A; and Fig. 21 C is a cross section view of the sensor, taken along a line E-E in Fig. 21 A. The
15 diaphragm type load detection sensor in the prior art comprises a mounting portion 1, a strain generation portion 2, and a load applied portion 3 having a projection formed thereon, wherein a strain gauge 4 including a plurality of sensing elements is affixed to the strain generation portion 2. The strain gauge 4 has a lead wire 4A connected thereto. In this example, the strain
20 gauge 4 is affixed in a line such that the sensing elements are positioned in bilateral symmetry about the center of the projection of the load applied portion 3. In another example, the strain gauge is affixed to the strain generation portion in such manner that the sensing elements are positioned in bilateral and vertical symmetry about the center of the projection of the load
25 applied portion (refer to Patent Laid-Open No. 2000-346723, Fig. 1).

Referring to Fig. 22 which is a cross section view of another diaphragm type load detection sensor in the prior art, it comprises a mounting portion 1, a strain generation portion 2, and a load applied portion 3, wherein a strain

gauge 4 including a plurality of sensing elements is affixed to the strain generation portion 2. The strain gauge 4 has a lead wire 4A connected thereto. The diaphragm type load detection sensor is configured in such manner that when a load is applied to the load applied portion 3 the strain 5 generation portion 2 is deformed, and consequently, the plurality of sensing elements of the strain gauge 4 are deformed. Then, the deformation of the sensing elements (or resistance change) is electrically detected via the lead wire 4A to detect the load applied to the load applied portion. In this example, the strain gauge 4 is affixed in a line such that the sensing elements 10 are positioned in bilateral symmetry about the center of the projection of the load applied portion 3. As shown in Fig. 22, for example, the diaphragm type load detention sensor in the prior art is secured to an installation plate 5 such as a base of a scale using a screw 6 (refer to Patent Laid-Open No. 2000-346723). Alternatively, as shown in Fig. 23, it is secured to the installation 15 plate 5 by welding the mounting portion 1 thereto, as indicated by a reference numeral "7".

However, in the diaphragm type load detention sensor in the prior art wherein the strain gauge is affixed in a line such that the sensing elements are positioned in bilateral symmetry about the center of the projection of the 20 load applied portion, as described with reference to Figs. 21, if a load is obliquely applied to the load applied portion 3 (as indicated by an arrow "F"), as shown in Fig. 21 C, then any difference in output may be produced due to such obliquely applied load "F". The reason for which is that the strain gauge (or the sensing element) would receive different contribution depending 25 on whether a horizontal component of the obliquely applied load "F" to the load applied portion (as indicated by an arrow "H") is exerted in parallel with the gauge line, as shown in Fig. 21 B, or in normal to the gauge line, as shown in Fig. 21 C. This is also true for the diaphragm type load detention sensor,

as disclosed in Patent Laid-Open No. 2000-346723. In particular, any difference in output may be produced depending on whether the load is obliquely applied to the direction of gauge line or the load is obliquely applied to the direction that is angled to the gauge line.

5 Furthermore, in the diaphragm type load detection sensor that is directly coupled to the installation plate 5 with screws, if a load is obliquely applied to the projection of the load applied portion 3 then the boundary between the mounting portion 1 and the installation plate 5 may be slightly shifted to change the restricting condition, thereby promoting occurrence of
10 output difference depending on the direction of the obliquely applied load "F".

In view of the above an object of the present invention is to provide a diaphragm type load detection sensor, a load detection unit and an electronic scale using the same, which can solve the prior art problems, as described above.

15 **Summary of the Invention:**

In one aspect of the present invention there is provided a diaphragm type load detection sensor comprising: a mounting portion attached to a installation plate; a strain generation portion provided on the mounting portion and having a load applied portion formed at the center thereof to
20 which a load to be detected is applied; and a strain gauge provided on the strain generation portion, wherein said strain gauge has sensing elements evenly provided on substantially whole periphery thereof and positioned at the predetermined distances from the center axis of the load applied portion of the strain generation portion.

25 According to one embodiment of the present invention a projection is formed on the load applied portion at the center axis thereof and said sensing elements are provided on a surface of the strain generation portion at such side that is opposite to the side where said projection is formed.

According to another embodiment of the present invention said sensing elements have a pattern wherein the sensing element is disposed to receive a strain in the peripheral direction and a pattern wherein the sensing element is disposed to receive a strain in the radial direction.

5 According to further embodiment of the present invention said strain gauge has terminals provided outside of the sensing elements and is disposed on the strain generation portion in such manner that said sensing elements are positioned on the strain generation portion and said terminals are positioned on the mounting portion.

10 According to yet further embodiment of the present invention said mounting portion is attached to the installation plate with a flexible resilient member interposed therebetween.

According to yet further embodiment of the present invention said flexible resilient member is formed from rubber material.

15 According to yet further embodiment of the present invention said flexible resilient member is secured to the mounting portion or the installation plate with an adhesion means, an adhesive agent, a fastening screw, a guide member, a mating connection or an integral molding process.

In another aspect of the present invention there is provided a load
20 detection unit comprising: a diaphragm type load detection sensor; a case; a transmission assembly; and a support member, wherein said diaphragm type load detection sensor has a mounting portion, a strain generation portion provided on the mounting portion and having a load applied portion formed at the center thereof to which a load to be detected is applied, and a strain gauge
25 provided on the strain generation portion; said case is attached to an installation plate for guiding the diaphragm type load detection sensor; said transmission assembly transmits a load to be detected to the load applied portion of the diaphragm type load detection sensor; said support member

supports the transmission assembly on the case; and said strain gauge has sensing elements evenly provided on substantially whole periphery thereof and positioned at the predetermined distances from the center axis of the load applied portion of the strain generation portion.

5 According to one embodiment of the present invention the load detection unit further comprises at least one of a flexible resilient member contained in the case and interposed between the mounting portion of the diaphragm type load detection sensor and the installation plate, or another flexible resilient member provided at such side of the transmission assembly that receives a
10 load to be detected.

According to another embodiment of the present invention said at least one of the flexible resilient member or another flexible resilient member is formed from rubber material.

According to further embodiment of the present invention said
15 transmission assembly is coupled to the load applied portion with freedom.

According to yet further embodiment of the present invention said support member is a leaf spring including an outer peripheral strip permanently coupled to the case, an inner peripheral strip freely coupled to the transmission assembly, and flexible strips for coupling therebetween.

20 According to yet further embodiment of the present invention said flexible strips are plural beams formed in the direction of rotation about the center axis of the inner peripheral strip.

In further aspect of the present invention there is provided an electronic scale comprising: a diaphragm type load detection sensor; a base; a platform;
25 and a lever, wherein said diaphragm type load detection sensor comprises: a mounting portion attached to a installation plate; a strain generation portion provided on the mounting portion and having a load applied portion formed at the center thereof to which a load to be detected is applied; and a strain gauge

provided on the strain generation portion, wherein said strain gauge has sensing elements evenly provided on substantially whole periphery thereof and positioned at the predetermined distances from the center axis of the load applied portion of the strain generation portion, and said lever receives load
5 applied to the platform and transmits it to the load applied portion of the diaphragm type load detection sensor.

In yet further aspect of the present invention there is provided an electronic scale comprising: a diaphragm type load detection sensor; a base; and a platform, wherein said diaphragm type load detection sensor comprises:
10 a mounting portion attached to a installation plate; a strain generation portion provided on the mounting portion and having a load applied portion formed at the center thereof to which a load to be detected is applied; and a strain gauge provided on the strain generation portion, wherein said strain gauge has sensing elements evenly provided on substantially whole periphery thereof and positioned at the predetermined distances from the center axis of the load applied portion of the strain generation portion, and said platform is
15 coupled to the load applied portion of the diaphragm type load detection sensor.

In yet further aspect of the present invention there is provided an electronic scale using a load detection unit comprising: a diaphragm type load detection sensor; a case; a transmission assembly; and a support member, wherein said diaphragm type load detection sensor has a mounting portion, a strain generation portion provided on the mounting portion and having a load applied portion formed at the center thereof to which a load to be detected is applied, and a strain gauge provided on the strain generation portion; said case is attached to an installation plate for guiding the diaphragm type load detection sensor; said transmission assembly transmits a load to be detected to the load applied portion of the diaphragm type load detection sensor; said

support member supports the transmission assembly on the case; and said strain gauge has sensing elements evenly provided on substantially whole periphery thereof and positioned at the predetermined distances from the center axis of the load applied portion of the strain generation portion.

5 **Brief Description of the Drawings:**

The present invention will now be described in detail with reference to the accompanying drawings, in which:

Fig. 1 is a view of a diaphragm type load detention sensor according to one embodiment of the present invention: Fig. 1 A is a plan view of the sensor;

10 Fig. 1 B is a cross section view of the sensor; and Fig. 1 C is a bottom view of the sensor;

Fig. 2 is a view illustrating in more detail the strain gauge adhered to the strain generation portion of the sensor;

15 Fig. 3 is a cross section view of the diaphragm type load detection sensor, as shown in Fig. 1, which is installed onto an installation plate with fastening screws;

Fig. 4 is a view of a load detection unit according to one embodiment of the present invention which is installed to an installation plate such as a platform of a scale: Fig. 4 A is a schematic cross section view of the unit; and

20 Fig. 4 B is a bottom view of the unit;

Fig. 5 is a plan view illustrating in more detail the support member of the load detection unit;

Fig. 6 is a plan view partially broken for illustrating one embodiment of an electronic scale incorporating the diaphragm type load detection sensor of the present invention;

25 Fig. 7 is a cross section view of the electronic scale, taken along a line A-A in Fig. 6;

Fig 8 is a plan view illustrating another embodiment of an electronic

scale incorporating the diaphragm type load detection sensor of the present invention;

Fig. 9 is a cross section view of the electronic scale, taken along a line B-B in Fig. 8;

5 Fig. 10 is a view illustrating one embodiment of an electronic scale incorporating the load detection unit according to the present invention, as described above: Fig. 10 A is a plan view of the scale; and Fig. 10 B is an elevation view of the scale;

10 Fig. 11 is a view of a diaphragm type load detection sensor according to one embodiment of the present invention that is attached to an installation plate, i.e. a base of a scale: Fig. 11 A is a plan view of the sensor; and Fig. 11 B is a cross section view of the sensor;

15 Fig. 12 is a view of a diaphragm type load detection sensor according to another embodiment of the present invention that is attached to an installation plate, i.e. a base of a scale: Fig. 12 A is a plan view of the sensor; and Fig. 12 B is a cross section view of the sensor;

20 Fig. 13 is a view of a diaphragm type load detection sensor according to further embodiment of the present invention that is attached to an installation plate, i.e. a base of a scale: Fig. 13 A is a plan view of the sensor; and Fig. 13 B is a cross section view of the sensor;

Fig. 14 is a view of a diaphragm type load detection sensor according to yet further embodiment of the present invention that is attached to an installation plate, i.e. a base of a scale: Fig. 14 A is a plan view of the sensor; and Fig. 14 B is a cross section view of the sensor;

25 Fig. 15 is a plan view of a strain gauge for diaphragm according to one embodiment of the present invention;

Fig. 16 is a view of a diaphragm type load detection sensor according to one embodiment of the present invention incorporating the strain gauge for

diaphragm in Fig. 15: Fig. 16 A is a plan view of the sensor; Fig. 16 B is a cross section view of the sensor; and Fig. 16 C is a bottom view of the sensor;

Fig. 17 is a view of a diaphragm type load detection sensor according to another embodiment of the present invention incorporating the strain gauge for diaphragm in Fig. 15: Fig. 17 A is a plan view of the sensor; Fig. 17 B is a cross section view of the sensor; and Fig. 17 C is a bottom view of the sensor;

Fig. 18 is a view of a load detection unit according to one embodiment of the present invention which is installed to an installation plate such as a platform of a scale: Fig. 18 A is a schematic cross section view of the unit; and Fig. 18 B is a bottom view of the unit;

Fig. 19 is a cross section view of the electronic scale, taken along a line A-A in Fig. 6;

Fig. 20 is a cross section view of the electronic scale, taken along a line B-B in Fig. 8;

Fig. 21 is a view of a conventional diaphragm type load detection sensor: Fig. 21 A is a plan view of the sensor; Fig. 21 B is a cross section view of the sensor, taken along a line D-D in Fig. 21 A; and Fig. 21 C is a cross section view of the sensor, taken along a line E-E in Fig. 21 A;

Fig. 22 is a cross section view of another diaphragm type load detection sensor in the prior art;

Fig. 23 is a cross section view of further diaphragm type load detection sensor in the prior art;

Fig. 24 is a plane view of a conventional strain gauge for diaphragm; and

Fig. 25 is a view of a conventional diaphragm type load detection sensor incorporating a conventional strain gauge for diaphragm: Fig. 25 A is a plan view of the sensor; and Fig. 25 B is a cross section view of the sensor.

Description of the Preferred Embodiment:

Firstly, referring to Figs. 1 to 10, one aspect of the present invention will

be described in more detail with respect to configuration and layout of sensing elements of a strain gauge and mounting of a diaphragm type load detection sensor.

Fig. 1 is a view of a diaphragm type load detection sensor according to 5 one embodiment of the present invention: Fig. 1 A is a plan view of the sensor; Fig. 1 B is a cross section view of the sensor; and Fig. 1 C is a bottom view of the sensor. As shown in the figures, the diaphragm type load detection sensor of the present invention comprises a mounting portion 11, a strain generation portion 12, and a load applied portion 13 having a projection 10 formed thereon, wherein a strain gauge 14 including a plurality of sensing elements is affixed to the strain generation portion 12.

Fig. 2 is a view illustrating in more detail the strain gauge 14 adhered to the strain generation portion 12 of the sensor. As is apparent in Fig. 2, the strain gauge 14 is configured in such manner that sensing elements "S" and 15 "P" connected across terminals "T" are disposed at the predetermined distance from the center of the projection of the load applied portion 13. In this embodiment the sensing element "S" is disposed in such pattern that receives any strain in peripheral direction, but in another embodiment it may be disposed in different pattern that receives any strain in radial direction. On 20 the other hand, in this embodiment, the sensing element "P" is disposed in such pattern that receives any strain in radial direction, but it may be disposed in different pattern that receives any strain in peripheral direction. Both of the sensing elements "S" and "P" are evenly provided on substantially whole periphery of the strain gauge 14, except for one portion.

25 Fig. 3 is a cross section view of the diaphragm type load detection sensor, as shown in Fig. 1, which is installed onto an installation plate 5, e.g., a base of a scale, with fastening screws 19. According to the configuration of the gauge 14 in the embodiment, as described above, even if any load is obliquely

applied to the projection of the load applied portion 13 from any direction (as indicated by an arrow "F"), as shown in Fig. 3, the sensing elements "S" and "P" themselves evenly receive a horizontal component (as indicated by an arrow "H") of the obliquely applied load "F". Therefore, it is possible to
5 minimize any fluctuation in output of the gauge 14 caused depending on the direction in which the load is obliquely applied to the projection of the load applied portion 13.

Fig. 4 is a view of a load detection unit according to one embodiment of the present invention which is installed to an installation plate such as a
10 platform of a scale: Fig. 4 A is a schematic cross section view of the unit; and Fig. 4 B is a bottom view of the unit. As shown in the figures, the load detection unit comprises the diaphragm type load detection sensor of the present invention, as described with reference to Figs. 1 to 3. As shown in Fig. 4 A, the diaphragm type load detection sensor comprises the mounting portion 11, the strain generation portion 12, and the load applied portion 13, wherein the strain gauge 14 including of a plurality of sensing elements is affixed to the strain generation portion 12. The strain gauge 14 has a lead wire 14a connected thereto. The lead wire 14a runs through a groove 5D in the installation plate 5 and connects to any load detection circuit (not shown).
15 The projection of the load applied portion 13 is provided with a recess in the form of a half sphere.
20

The load detection unit in this embodiment further comprises: a first flexible resilient member 16; a case made up of a holder 21 and a sensor cover 22; a transmission assembly made up of a leg 29, a transmission body 24, a
25 second flexible resilient member 25 and a screw 26; and a support member 23. In particular, the first flexible resilient member 16 and the second flexible resilient member 25 are formed from any rubber material, for example, and the support member 23 is formed from any leaf spring, for example, as is

described latter.

The holder 21 is combined with the diaphragm type load detection sensor through the first flexible resilient member 16 therebetween by latching a pawl 21A on the holder 21 to the mounting portion 11. The first flexible 5 resilient member 16 is provided in at least any partial area between a flat surface "h" of the holder 21 and one surface "k" of the mounting portion 11 so that the entire diaphragm type load detection sensor is lifted off the flat surface "h" of the holder 21. A boundary "a" between the holder 21 and the mounting portion 11 is provided with narrower clearance that makes possible 10 slide movement between the holder 21 and the mounting portion 11. In this embodiment the first flexible resilient member 16 is provided, as described above, but it is not necessary.

The sensor cover 22 is permanently coupled to the outer periphery of the support member 23, as indicated at "27". However, the transmission body 24 15 is not permanently coupled to the inner periphery of the support member 23, as indicated at "28". In other word, they are freely coupled to each other.

Fig. 5 is a plan view illustrating the support member 23 in more detail. As shown in Fig. 5, the support member 23 is formed from any spring plate blank by stamping to have an outer peripheral strip 23A, an inner peripheral 20 strip 23B, and a plurality of flexible strips 23C for coupling therebetween (which are capable of flexing in any direction angled to the vertical direction as well). Reference character "23D" represents an opening caused by stamping the blank. The flexible strips 23C can be flexed according to movement of the transmission body 24 in not only vertical direction, but also 25 in any direction angled to the vertical direction.

Although not specifically shown, the sensor cover 22 and the holder 21 are latched to each other by any suitable pawl formed thereon.

The transmission body 24 extends to outside of the sensor cover 22 and it

is coupled by the screw 26 to the leg 29 on which the second flexible resilient member 25 is provided. A convex end portion (in the form of a half sphere) of the transmission body 24 freely abuts the concave end portion (also in the form of a half sphere) of the load applied portion 13. The clearance "b" 5 between the sensor cover 22 and the leg 29, and the clearance "c" between the sensor cover 22 and the transmission body 24 are set to any value in the allowable range within which the transmission assembly is allowed to move (or in other words, any of the flexible strips causes no plastic deformation). If the transmission assembly tries to move beyond such allowable range then 10 the sensor cover 22 would abut the leg 29 or the transmission body 24, thereby preventing the transmission assembly from excessively moving.

The load detection unit is assembled in such manner that the holder 21 is attached to the installation plate such as the cover of a scale and the leg 29 is placed on the foundation such as a floor, for example.

15 According to the configuration of the load detection unit, as described above, even if the convex half-spherical end portion of the transmission body 24 would obliquely apply the load to the concave half-spherical end portion of the load applied portion 13 as the result of the fact that the installation plate to which the load detection unit is attached is flexed upon application of the 20 load or the load detection unit is attached to the uneven installation plate having irregularities, then, the sensing elements themselves can evenly receive a horizontal component of the obliquely applied load, which makes possible to minimize any fluctuation in output of the gauge caused depending on the direction in which the load is obliquely applied to the projection of the 25 load applied portion 13, as already described with reference to the embodiment of the diaphragm type load detection sensor.

Fig. 6 is a plan view partially broken for illustrating one embodiment of an electronic scale incorporating the diaphragm type load detection sensor

according to the present invention, as described above. Fig. 7 is a cross section view of the electronic scale, taken along a line A-A in Fig. 6. As shown in the figures, the electronic scale in this embodiment is a commonly known popular type weight meter for home use (mainly including a platform 30, a 5 base 31, levers 32, a diaphragm type load detection sensor 33, a display unit 34, etc.). In this embodiment the diaphragm type load detection sensor 33 of the present invention is provided on a force point 32B (i.e. a point to which a force is applied to balance against the load on a load acting point 32A) of the lever 32. The force point 32B is configured to have a conical shape, and a 10 reference character "32C" in Fig. 6 represents a furculum of the lever 32.

As shown in the cross section view of Fig. 7, the diaphragm type load detection sensor 33 is positioned on the base 31 with the aid of a guide 31A that is stamped and formed in the base 31 and with a flexible resilient member 20 made of rubber, etc., interposed therebetween. The projection of 15 the load applied portion 13 is formed to have a conical recess into which the apex of the force point 32A of the lever 32 is inserted. A lead wire 14A of the strain gauge 14 is passed through a hole in the mounting portion 11 and is connected to an electronic circuit board 35 for calculating the load value based on the load signal detected by the strain gauge 14 and for displaying the 20 calculation result on a display unit 34. In this embodiment the flexible resilient member 20 is provided, but it is not necessarily provided in other embodiment.

Fig. 8 is a plan view illustrating another embodiment of an electronic scale incorporating the diaphragm type load detection sensor according to the 25 present invention, as described above. Fig. 9 is a cross section view of the electronic scale, taken along a line B-B in Fig. 8. As shown in the figures, the electronic scale in this embodiment includes four diaphragm type load detection sensors 36 each provided at each of four corners between a base 31

and a platform 30.

The load detection sensor 36 is disposed in such manner that a mounting portion 11 is affixed, by a double-sided adhesive tape 15, to a base 31 with a flexible resilient member 16 interposed therebetween, and a convex half-spherical end portion of a load applied portion 13 abuts a concave half-spherical receive portion 30A of the platform 30. In this embodiment a leg 31B is positioned immediately beneath the load applied portion 13 in order to minimize any effect of flexure of the base 31. However, the present invention is not limited to such configuration. Furthermore, in this embodiment the 10 flexible resilient member 16 is provided, but it is not necessarily provided in other embodiment.

According to the configuration of the electronic scale, as described above, even if the force point 32B of the lever 32 or the receive portion 30A of the platform 30 would obliquely apply the load to the projection of the load applied 15 portion 13 as the result of the fact that the platform 30 is flexed when placing some goods, products, etc. thereon or the load detection unit is mounted to the uneven platform having irregularities, then, the sensing elements themselves can evenly receive a horizontal component of the obliquely applied load, which makes possible to minimize any fluctuation in output of the gauge caused 20 depending on the direction in which the load is obliquely applied to the projection of the load applied portion 13, as already described with reference to the embodiment of the diaphragm type load detection sensor.

Fig. 10 is a view illustrating one embodiment of an electronic scale incorporating the load detection unit according to the present invention, as 25 described above: Fig. 10 A is a plan view of the scale; and Fig. 10 B is an elevation view of the scale. As shown in the figures, the electronic scale in this embodiment includes four load detection units 38 each provided at each of four corners of a platform 37. The cross section view taken along a line C-C

in Fig. 10 A is equivalent to that in Fig. 4, but the installation plate 5 in Fig. 4 is replaced with the platform 37.

The load detection unit 38 is installed in such manner that a holder 21 is positioned adjacent the platform 37 and a portion of the load detection unit is
5 engaged with the platform. A lead wire 14A of a strain gauge 14 is passed through a groove in the platform 37 and is connected to an electronic circuit board provided inside a board cover 39 for calculating the load value based on the load signal detected by the strain gauge 14 and for displaying the calculation result on a display unit.

10 According to the configuration of the electronic scale, as described above, even if a convex half-spherical end portion of a transmission body 24 would obliquely apply the load to the projection of the load applied portion 13 as the result of the fact that the platform 30 is flexed when placing some goods, products, etc. thereon or the load detection unit is mounted to the uneven
15 platform having irregularities, then, the sensing elements themselves can evenly receive a horizontal component of the obliquely applied load, which makes possible to minimize any fluctuation in output of the gauge caused depending on the direction in which the load is obliquely applied to the projection of the load applied portion 13, as already described with reference
20 to the embodiment of the load detection unit.

Secondly, referring to Fig. 2 and Figs. 4 to 14, another aspect of the present invention will be described in more detail with respect to mounting and securing of a diaphragm type load detention sensor.

Fig. 11 is a view of a diaphragm type load detention sensor according to
25 one embodiment of the present invention that is attached to an installation plate, i.e. a base of a scale: Fig. 11 A is a plan view of the sensor; and Fig. 11 B is a cross section view of the sensor. As shown in the figures, the diaphragm type load detention sensor in this embodiment comprises a mounting portion

11, a strain generation portion 12 and a load applied portion 13, wherein a strain gauge 14 including a plurality of sensing elements, as shown in Fig. 2, is affixed to the strain generation portion 12. A lead wire 14A is connected to the strain gauge 14.

5 As can be seen in Fig. 11 B, the diaphragm type load detention sensor in this embodiment is attached to the installation plate 5 in such manner that one surface of the mounting portion 11 is affixed to the installation plate 5 by use of adhesion means such as a double-sided adhesive tape 15, etc. with a flexible resilient member 16 made of rubber, etc. interposed therebetween.

10 Fig. 12 is a view of a diaphragm type load detention sensor according to another embodiment of the present invention that is attached to an installation plate, i.e. a base of a scale: Fig. 12 A is a plan view of the sensor; and Fig. 12 B is a cross section view of the sensor. As shown in the figures, the diaphragm type load detention sensor in this embodiment comprises a 15 mounting portion 11, a strain generation portion 12 and a load applied portion 13, wherein a strain gauge 14 including a plurality of sensing elements, as shown in Fig. 2, is affixed to the strain generation portion 12. A lead wire 14A is connected to the strain gauge 14.

As can be seen in Fig. 12 B, the diaphragm type load detention sensor in
20 this embodiment is attached to the installation plate 5 in such manner that one surface of the mounting portion 11 is affixed to the installation plate 5 with a flexible resilient member 17 made of rubber, etc. interposed therebetween. The flexible resilient member 17 in this embodiment is provided with annular projections 17A and 17B on both upper and lower 25 peripheral surfaces thereof. The corresponding annular recess 11A is formed in one surface of the mounting portion 11. Furthermore, an annular recess 5A is formed in the installation plate 5 at the corresponding position. In this embodiment the annular projection 17A of the flexible resilient member 17 is

inserted into the annular recess 11A of the mounting portion 11, and the annular projection 17B of the flexible resilient member 17 is inserted into the annular recess 5A of the installation plate 5, with the result that the diaphragm type load detention sensor can be secured to the installation plate
5 5.

In the embodiment, as described above, the flexible resilient member is interposed and affixed between the mounting portion and the installation plate by use of the adhesion means such as double-sided adhesive tape, etc., or by use of mating connection. However, the present invention is not limited to
10 those, but it may be embodied in another way. For example, some adhesive agent or integral molding may be used for interposing and affixing the flexible resilient member between the mounting portion and the installation plate.

Fig. 13 is a view of a diaphragm type load detention sensor according to further embodiment of the present invention that is attached to an
15 installation plate, i.e. a base of a scale: Fig. 13 A is a plan view of the sensor; and Fig. 13 B is a cross section view of the sensor. As shown in the figures, the diaphragm type load detention sensor in this embodiment comprises a mounting portion 11, a strain generation portion 12 and a load applied portion 13, wherein a strain gauge 14 including a plurality of sensing elements, as
20 shown in Fig. 2, is affixed to the strain generation portion 12. A lead wire 14A is connected to the strain gauge 14.

As can be seen in Fig. 13 B, the diaphragm type load detention sensor in this embodiment is attached to the installation plate 5 in such manner that one surface of the mounting portion 11 is affixed to the installation plate 5
25 with a flexible resilient member 18 made of rubber, etc. interposed therebetween. In this embodiment four through-holes 18A each for passing a fastening screw 19 therethrough are provided at four positions on the periphery of the flexible resilient member 18. Correspondingly, four

through-holes 11B each for passing the fastening screw 19 therethrough are provided at the corresponding four positions on the periphery of the mounting portion 11. Furthermore, four threaded bores 5B are formed at the corresponding positions in the installation plate 5. In this embodiment the 5 fastening screws 19 are screwed into the threaded bores 5B of the installation plate 5 via the through-holes 11B of the mounting portion 11 and through-holes 18A of the flexible resilient member 18, in order to secure the diaphragm type load detention sensor to the installation plate 5.

Fig. 14 is a view of a diaphragm type load detention sensor according to 10 yet further embodiment of the present invention that is attached to an installation plate, i.e. a base of a scale: Fig. 14 A is a plan view of the sensor; and Fig. 14 B is a cross section view of the sensor. As shown in the figures, the diaphragm type load detention sensor in this embodiment comprises a mounting portion 11, a strain generation portion 12 and a load applied portion 15 13, wherein a strain gauge 14 including a plurality of sensing elements, as shown in Fig. 2, is affixed to the strain generation portion 12. A lead wire 14A is connected to the strain gauge 14.

As can be seen in Fig. 14 B, the diaphragm type load detention sensor in this embodiment is attached to the installation plate 5 in such manner that 20 one surface of the mounting portion 11 is affixed to the installation plate 5 with a flexible resilient member 20 made of rubber, etc. interposed therebetween. In this embodiment the diaphragm type load detention sensor is configured in such manner that the flexible resilient member 20 is affixed to one surface of the mounting portion 11 by use of adhesion means such as a 25 double-sided adhesive tape 15, etc. A guide means 5C is formed at the relevant position on the installation plate 5 for receiving and guiding the flexible resilient member 20 and the lower part of the mounting portion 11. Accordingly, the diaphragm type load detention sensor can be secured to the

installation plate 5. The boundary "s" between the guide means 5C and the lower part of the mounting portion 11 has a narrower clearance enough to allow slide movement therebetween. It is only necessary that at least one portion of the flexible resilient member 20 is received within the guide means

5 5C. In this embodiment the flexible resilient member 20 is affixed to the installation plate using the adhesion means such as the double-sided adhesive tape, etc., as described above. However, the present invention may be embodied in any other way. For example, some adhesive agent or integral molding may be used for affixing or providing the flexible resilient member 20

10 on the mounting portion.

In each of the embodiments, as described above, it is only necessary that the flexible resilient member is provided on at least one portion of the predetermined one surface (i.e. one surface of the mounting portion in the embodiments as above) of the diaphragm type load detention sensor in order

15 to lift the diaphragm type load detention sensor as a whole from the installation plate when it is installed on the installation plate.

The load applied portion has the projection formed thereon for minimizing any effect to the strain generation portion, as described above. However, the strain generation portion may be recessed.

20 According to the configuration, as described above, even if a load is obliquely applied to the load applied portion, any variation in the boundary area between the mounting portion and the installation plate is restored to maintain the restricting condition due to the presence of the flexible resilient member, thereby preventing any fluctuation in output depending on the

25 direction in which the load is obliquely applied from occurring.

Moreover, according to the configuration, as described above, even if any deformation is occurred in the installation plate as the result of applying a load to the load applied portion, any variation in the boundary area between

the mounting portion and the installation plate due to such deformation in the installation plate is absorbed by the flexible resilient member to maintain the restricting condition, thereby allowing detection of only load component exerted to the diaphragm type load detention sensor.

5 Fig. 4 is a view of a load detection unit according to one embodiment of the present invention which is installed to an installation plate such as a platform of a scale: Fig. 4 A is a schematic cross section view of the unit; and Fig. 4 B is a bottom view of the unit. As shown in the figures, the load detection unit comprises the diaphragm type load detection sensor of the present invention, as described with reference to Figs. 11 to 14. As shown in Fig. 4 A, the diaphragm type load detection sensor comprises the mounting portion 11, the strain generation portion 12, and the load applied portion 13, wherein the strain gauge 14 including a plurality of sensing elements is affixed to the strain generation portion 12. The strain gauge 14 has a lead wire 14a connected thereto. The lead wire 14a runs through a groove 5D in the installation plate 5 and connects to any load detection circuit (not shown).

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The load detection unit in this embodiment further comprises: a first flexible resilient member 16; a case made up of a holder 21 and a sensor cover 22; a transmission assembly made up of a leg 29, a transmission body 24, a second flexible resilient member 25 and a screw 26; and a support member 23. In particular, the first flexible resilient member 16 and the second flexible resilient member 25 are formed from any rubber material, for example, and the support member 23 is formed from any leaf spring, for example, as is described latter.

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25 The holder 21 is combined with the diaphragm type load detection sensor through the first flexible resilient member 16 therebetween by latching a pawl 21A on the holder 21 to the mounting portion 11. The first flexible resilient member 16 is provided in at least any partial area between a flat

surface "h" of the holder 21 and one surface "k" of the mounting portion 11 so that the entire diaphragm type load detection sensor is lifted off the flat surface "h" of the holder 21. A boundary "a" between the holder 21 and the mounting portion 11 is provided with narrower clearance that makes possible
5 slide movement between the holder 21 and the mounting portion 11.

The sensor cover 22 is permanently coupled to the outer periphery of the support member 23, as indicated at "27". However, the transmission body 24 is not permanently coupled to the inner periphery of the support member 23, as indicated at "28". In other word, they are freely coupled to each other.

10 Fig. 5 is a plan view illustrating the support member 23 in more detail. As shown in Fig. 5, the support member 23 is formed from any spring plate blank by stamping to have an outer peripheral strip 23A, an inner peripheral strip 23B, and a plurality of flexible strips 23C for coupling therebetween (which are capable of flexing in any direction angled to the vertical direction
15 as well). Reference character "23D" represents an opening caused by stamping the blank. The flexible strips 23C can be flexed according to movement of the transmission body 24 in not only vertical direction, but also in any direction angled to the vertical direction.

Although not specifically shown, the sensor cover 22 and the holder 21
20 are latched to each other by any suitable pawl formed thereon.

The transmission body 24 extends to outside of the sensor cover 22 and it is coupled by the screw 26 to the leg 29 on which the second flexible resilient member 25 is provided. A convex end portion (in the form of a half sphere) of the transmission body 24 freely abuts the concave end portion (also in the
25 form of a half sphere) of the load applied portion 13. The clearance "b" between the sensor cover 22 and the leg 29, and the clearance "c" between the sensor cover 22 and the transmission body 24 are set to any value in the allowable range within which the transmission assembly is allowed to move

(or in other words, any of the flexible strips causes no plastic deformation). If the transmission assembly tries to move beyond such allowable range then the sensor cover 22 would abut the leg 29 or the transmission body 24, thereby preventing the transmission assembly from excessively moving.

5 The load detection unit is assembled in such manner that the holder 21 is attached to the installation plate such as the cover of a scale and the leg 29 is placed on the foundation such as a floor, for example.

According to the configuration, as in the case of the load detection sensor, as described above, even if a load is obliquely applied to the load applied portion, any variation in the boundary area between the mounting portion and the installation plate is restored to maintain the restricting condition due to the presence of the flexible resilient member, thereby preventing any fluctuation in output depending on the direction in which the load is obliquely applied from occurring. Furthermore, even if any deformation is occurred in the installation plate as the result of applying a load to the load applied portion, any variation in the boundary area between one surface "k" of the mounting portion 11 and a flat surface "h" of the holder 21 due to such deformation in the installation plate is absorbed by the first flexible resilient member 16 to maintain the restricting condition, thereby allowing detection of only load component exerted to the diaphragm type load detection sensor.

The end portion of the load applied portion 13 is coupled to the end portion of the transmission body 24 with some freedom. Therefore, even if any eccentric force is transmitted from the center of the transmission assembly due to any irregularity or slanting in the place where the load detection unit is installed, such force is not exerted to the load applied portion 13, with the result that the load can be detected with higher precession.

Fig. 6 is a plan view partially broken for illustrating one embodiment of an electronic scale incorporating the diaphragm type load detection sensor

according to the present invention, as described above. Fig. 7 is a cross section view of the electronic scale, taken along a line A-A in Fig. 6. As shown in the figures, the electronic scale in this embodiment is a commonly known popular type weight meter for home use (mainly including a platform 30, a 5 base 31, levers 32, a diaphragm type load detection sensor 33, a display unit 34, etc.). In this embodiment the diaphragm type load detection sensor 33 of the present invention is provided on a force point 32B (i.e. a point to which a force is applied to balance against the load on a load acting point 32A) of the lever 32. The force point 32B is configured to have a conical shape, and a 10 reference character "32C" in Fig. 6 represents a furculum of the lever 32.

As shown in the cross section view of Fig. 7, the diaphragm type load detection sensor 33 is positioned on the base 31 with the aid of a guide 31A that is stamped and formed in the base 31 and with a flexible resilient member 20 made of rubber, etc., interposed therebetween. The projection of 15 the load applied portion 13 is formed to have a conical recess into which the apex of the force point 32A of the lever 32 is inserted. A lead wire 14A of the strain gauge 14 is passed through a hole in the mounting portion 11 and is connected to an electronic circuit board 35 for calculating the load value based on the load signal detected by the strain gauge 14 and for displaying the 20 calculation result on a display unit 34.

Fig. 8 is a plan view illustrating another embodiment of an electronic scale incorporating the diaphragm type load detection sensor according to the present invention, as described above. Fig. 9 is a cross section view of the electronic scale, taken along a line B-B in Fig. 8. As shown in the figures, the 25 electronic scale in this embodiment includes four diaphragm type load detection sensors 36 each provided at each of four corners between a base 31 and a platform 30.

The load detection sensor 36 is disposed in such manner that a bottom

surface of a mounting portion 11 is affixed, by a double-sided adhesive tape 15, to a base 31 with a flexible resilient member 16 interposed therebetween, and a convex half-spherical end portion of a load applied portion 13 abuts a concave half-spherical receive portion 30A of the platform 30. In this 5 embodiment a leg 31B is positioned immediately beneath the load applied portion 13 in order to minimize any effect of flexure of the base 31. However, the present invention is not limited to such configuration.

According to the configuration of the electronic scale, as described above, even if a load is obliquely applied to the load applied portion 13, any variation 10 in the boundary area between the mounting portion 11 and the base 31 is restored to maintain the restricting condition due to the presence of the flexible resilient member 20, thereby preventing any fluctuation in output depending on the direction in which the load is obliquely applied from occurring.

15 Furthermore, according to the configuration of the electronic scale, as described above, even if any deformation is occurred in the base 31 as the result of applying a load to the load applied portion 13, any variation in the boundary area between the mounting portion 11 and the base 31 due to such deformation in base 31 is absorbed by the flexible resilient member 16 or 20 to 20 maintain the restricting condition, thereby allowing detection of only load component exerted to the diaphragm type load detention sensor 33 or 36.

Fig. 10 is a view illustrating one embodiment of an electronic scale incorporating the load detection unit according to the present invention, as described above: Fig. 10 A is a plan view of the scale; and Fig. 10 B is an 25 elevation view of the scale. As shown in the figures, the electronic scale in this embodiment includes four load detection units 38 each provided at each of four corners of a platform 37. The cross section view taken along a line C-C in Fig. 10 A is equivalent to that in Fig. 4, but the installation plate 5 in Fig. 4

is replaced with the platform 37.

The load detection unit 38 is installed in such manner that a holder 21 is positioned adjacent the platform 37 and a portion of the load detection unit is engaged with the platform. A lead wire 14A of a strain gauge 14 is passed 5 through a groove in the platform 37 and is connected to an electronic circuit board provided inside a board cover 39 for calculating the load value based on the load signal detected by the strain gauge 14 and for displaying the calculation result on a display unit.

According to the configuration of the electronic scale, as in the case of the 10 load detection sensor, as described above, even if a load is obliquely applied to the load applied portion, any variation in the boundary area between one surface "k" of the mounting portion 11 and a flat surface "h" of the holder 21 is restored to maintain the restricting condition due to the presence of the flexible resilient member 16, thereby preventing any fluctuation in output 15 depending on the direction in which the load is obliquely applied from occurring. Furthermore, even if any deformation is occurred in the platform 37 as the result of applying a load to the load applied portion, any variation in the boundary area between one surface "k" of the mounting portion 11 and the flat surface "h" of the holder 21 due to such deformation in the platform 37 is 20 absorbed by the first flexible resilient member 16 to maintain the restricting condition, thereby allowing detection of only load component exerted to the diaphragm type load detention sensor.

The end portion of the load applied portion 13 is coupled to the end portion of the transmission body 24 with some freedom. Therefore, even if 25 any eccentric force is transmitted from the center of the transmission assembly due to any irregularity in or slanting of the installation plate on which the load detection unit is mounted, such force is not exerted to the load applied portion 13, with the result that the load can be detected with higher

precession.

Thirdly, referring to Figs. 5, 6, 8, 10, 15 to 20, further aspect of the present invention will be described in more detail with respect to positioning and layout of sensing elements and terminals on a strain gauge for diaphragm.

Fig. 15 is a plan view of a strain gauge for diaphragm according to one embodiment of the present invention. As shown, the strain gauge 14 in this embodiment comprises sensing elements "S" and "P" that are evenly provided on substantially whole periphery thereof, except for one portion, and positioned at the predetermined distances from the center axis thereof. It further comprises terminals "T" that are provided outside the sensing element "P". In this embodiment the sensing element "S" is disposed in such pattern that receives any strain in peripheral direction, but in another embodiment it may be disposed in different pattern that receives any strain in radial direction. On the other hand, in this embodiment, the sensing element "P" is disposed in such pattern that receives any strain in radial direction, but it may be disposed in different pattern that receives any strain in peripheral direction.

According to such configuration of the strain gauge 14, it is possible to affix the sensing elements "S" and "P" on the strain generation portion (that is deformed in response to a load applied to the load applied portion) and the terminals "T" on the mounting portion (that is not deformed in response to a load applied to the load applied portion) depending on the design of diaphragm (comprising the mounting portion, the strain generation portion and the load applied portion) on which the strain gauge 14 is affixed.

Therefore, there is substantially no possibility for the terminals "T" to provide undefined resistance change or peering of solder, which can minimize degradation in performance or occurrence of fault.

Fig. 16 is a view of a diaphragm type load detention sensor according to one embodiment of the present invention incorporating the strain gauge for diaphragm in Fig. 15: Fig. 16 A is a plan view of the sensor; Fig. 16 B is a cross section view of the sensor; and Fig. 16 C is a bottom view of the sensor. As shown in the figures, the diaphragm type load detention sensor in this embodiment comprises a mounting portion 11, a strain generation portion 12, and a load applied portion 13, wherein a strain gauge 14 for diaphragm, as shown in Fig. 15, is affixed to such side of the strain generation portion 12 that is opposite to the load applied portion 13. As shown in Fig. 16 C, the strain gauge 14 for diaphragm is mounted in such manner that the sensing elements "S" and "P" are affixed on the strain generation portion 12 and the terminals "T" are affixed on the mounting portion 11.

Fig. 17 is a view of a diaphragm type load detention sensor according to another embodiment of the present invention incorporating the strain gauge for diaphragm in Fig. 15: Fig. 17 A is a plan view of the sensor; Fig. 17 B is a cross section view of the sensor; and Fig. 17 C is a bottom view of the sensor. As shown in the figures, the diaphragm type load detention sensor in this embodiment comprises a mounting portion 11, a strain generation portion 12, and a load applied portion 13, wherein a strain gauge 14 for diaphragm, as shown in Fig. 15, is affixed to such side of the strain generation portion 12 that is opposite to the load applied portion 13, and in particular, to an upper surface of a recess 11A formed in the mounting portion 11. As shown in Fig. 17 C, the strain gauge 14 for diaphragm is mounted in such manner that the sensing elements "S" and "P" are affixed on the strain generation portion 12 and the terminals "T" are affixed on the mounting portion 11. A lead wire 14A soldered to the terminal "T" runs via a through-hole 11B in the mounting portion 11.

According to the configuration of the diaphragm type load detention

sensor, as described above, when a load is applied to the load applied portion 13 the load only acts to the sensing elements "S" and "P" positioned on the strain generation portion 12 that is deformed in response to such load, but it does not act to the terminals "T" positioned on the mounting portion 11 that is 5 not deformed in response to such load.

Therefore, there is substantially no possibility for the terminals "T" to provide undefined resistance change or peering of solder, which can minimize degradation in performance or occurrence of fault.

Fig. 18 is a view of a load detection unit according to one embodiment of 10 the present invention which is installed to an installation plate such as a platform of a scale: Fig. 18 A is a schematic cross section view of the unit; and Fig. 18 B is a bottom view of the unit. As shown in the figures, the load detection unit comprises the diaphragm type load detection sensor of the present invention, as described with reference to Figs. 16. As shown in Fig. 15 18 A, the diaphragm type load detection sensor comprises the mounting portion 11, the strain generation portion 12, and the load applied portion 13, wherein the strain gauge 14, as shown in Fig. 15, is affixed to the strain generation portion 12. The strain gauge 14 has a lead wire 14a connected thereto. The lead wire 14a runs through a groove 5D in the installation plate 20 5 and connects to any load detection circuit (not shown). The projection of the load applied portion 13 is provided with a recess in the form of a half sphere.

The load detection unit in this embodiment further comprises: a first 25 flexible resilient member 16; a case made up of a holder 21 and a sensor cover 22; a transmission assembly made up of a leg 29, a transmission body 24, a second flexible resilient member 25 and a screw 26; and a support member 23. In particular, the first flexible resilient member 16 and the second flexible resilient member 25 are formed from any rubber material, for example, and

the support member 23 is formed from any leaf spring, for example, as is described latter.

The holder 21 is combined with the diaphragm type load detection sensor through the first flexible resilient member 16 therebetween, except for 5 the terminals "T" for the strain gauge 14 on the mounting portion 11, by latching a pawl 21A of the holder 21 to the mounting portion 11. The first flexible resilient member 16 is provided in at least any partial area between a flat surface "h" of the holder 21 and one surface "k" of the mounting portion 11 so that the entire diaphragm type load detection sensor is lifted off the flat 10 surface "h" of the holder 21. A boundary "a" between the holder 21 and the mounting portion 11 is provided with narrower clearance that makes possible slide movement between the holder 21 and the mounting portion 11. In this embodiment the first flexible resilient member 16 is provided, as described above, but it is not necessary.

15 The sensor cover 22 is permanently coupled to the outer periphery of the support member 23, as indicated at "27". However, the transmission body 24 is not permanently coupled to the inner periphery of the support member 23, as indicated at "28". In other word, they are freely coupled to each other.

Fig. 5 is a plan view illustrating the support member 23 in more detail. 20 As shown in Fig. 5, the support member 23 is formed from any spring plate blank by stamping to have an outer peripheral strip 23A, an inner peripheral strip 23B, and a plurality of flexible strips 23C for coupling therebetween (which are capable of flexing in any direction angled to the vertical direction as well). Reference character "23D" represents an opening caused by 25 stamping the blank. The flexible strips 23C can be flexed according to movement of the transmission body 24 in not only vertical direction, but also in any direction angled to the vertical direction.

Although not specifically shown, the sensor cover 22 and the holder 21

are latched to each other by any suitable pawl formed thereon.

The transmission body 24 extends to outside of the sensor cover 22 and it is coupled by the screw 26 to the leg 29 on which the second flexible resilient member 25 is provided. A convex end portion (in the form of a half sphere) of the transmission body 24 freely abuts the concave end portion (also in the form of a half sphere) of the load applied portion 13. The clearance "b" between the sensor cover 22 and the leg 29, and the clearance "c" between the sensor cover 22 and the transmission body 24 are set to any value in the allowable range within which the transmission assembly is allowed to move (or in other words, any of the flexible strips causes no plastic deformation). If the transmission assembly tries to move beyond such allowable range then the sensor cover 22 would abut the leg 29 or the transmission body 24, thereby preventing the transmission assembly from excessively moving.

The load detection unit is assembled in such manner that the holder 21 is attached to the installation plate such as the cover of a scale and the leg 29 is placed on the foundation such as a floor, for example.

According to the configuration of the load detection unit, as described above, when a load is applied to the load applied portion via the transmission assembly the load only acts to the sensing elements "S" and "P" positioned on the strain generation portion 12 that is deformed in response to such load, but it does not act to the terminals "T" positioned on the mounting portion that is not deformed in response to such load.

Therefore, there is substantially no possibility for the terminals "T" to provide undefined resistance change or peering of solder, which can minimize degradation in performance or occurrence of fault.

Fig. 6 is a plan view partially broken for illustrating one embodiment of an electronic scale incorporating the diaphragm type load detection sensor according to the present invention, as described above with reference to Fig.

17. Fig. 7 is a cross section view of the electronic scale, taken along a line A-A in Fig. 6. As shown in the figures, the electronic scale in this embodiment is a commonly known popular type weight meter for home use (mainly including a platform 30, a base 31, levers 32, a diaphragm type load detection 5 sensor 33, a display unit 34, etc.). In this embodiment the diaphragm type load detection sensor 33 of the present invention is provided on a force point 32B (i.e. a point to which a force is applied to balance against the load on a load acting point 32A) of the lever 32. The force point 32B is configured to have a conical shape, and a reference character "32C" in Fig. 6 represents a 10 furculum of the lever 32.

As shown in a cross section view of Fig. 19, the diaphragm type load detection sensor 33 is positioned on the base 31 with the aid of a guide 31A that is stamped and formed in the base 31 and with a flexible resilient member 20 made of rubber, etc., interposed therebetween (except for an area 15 where the terminals "T" of the strain gauge 14 are provided on the mounting portion 11). The projection of the load applied portion 13 is formed to have a conical recess into which the apex of the force point 32A of the lever 32 is inserted. A lead wire 14A of the strain gauge 14 is passed through a hole in the mounting portion 11 and is connected to an electronic circuit board 35 for 20 calculating the load value based on the load signal detected by the strain gauge 14 and for displaying the calculation result on a display unit 34. In this embodiment the flexible resilient member 20 is provided, but it is not necessarily provided in other embodiment.

Fig. 8 is a plan view illustrating another embodiment of an electronic 25 scale incorporating the diaphragm type load detection sensor according to the present invention, as described above with reference to Fig. 17. Fig. 20 is a cross section view of the electronic scale, taken along a line B-B in Fig. 8. As shown in the figures, the electronic scale in this embodiment includes four

diaphragm type load detection sensors 36 each provided at each of four corners between a base 31 and a platform 30.

The load detection sensor 36 is disposed in such manner that a mounting portion 11 is affixed, by a double-sided adhesive tape 15, to a base 31 with a flexible resilient member 16 interposed therebetween, and a convex half-spherical end portion of a load applied portion 13 abuts a concave half-spherical receive portion 30A of the platform 30. In this embodiment a leg 31B is positioned immediately beneath the load applied portion 13 in order to minimize any effect of flexure of the base 31. However, the present invention is not limited to such configuration. Furthermore, in this embodiment the flexible resilient member 16 is provided, but it is not necessarily provided in other embodiment.

According to the configuration of the electronic scale, as described above, when some good or product is put on the platform 30 to apply the load to the load applied portion the load only acts to the sensing elements "S" and "P" positioned on the strain generation portion 12 that is deformed in response to such load, but it does not act to the terminals "T" positioned on the mounting portion that is not deformed in response to such load.

Therefore, there is substantially no possibility for the terminals "T" to provide undefined resistance change or peering of solder, which can minimize degradation in performance or occurrence of fault.

Fig. 10 is a view illustrating one embodiment of an electronic scale incorporating the load detection unit according to the present invention, as described above: Fig. 10 A is a plan view of the scale; and Fig. 10 B is an elevation view of the scale. As shown in the figures, the electronic scale in this embodiment includes four load detection units 38 each provided at each of four corners of a platform 37. The cross section view taken along a line C-C in Fig. 10 A is equivalent to that in Fig. 4, but the installation plate 5 in Fig. 4

is replaced with the platform 37.

The load detection unit 38 is installed in such manner that a holder 21 is positioned adjacent the platform 37 and a portion of the load detection unit is engaged with the platform. A lead wire 14A of a strain gauge 14 is passed 5 through a groove in the platform 37 and is connected to an electronic circuit board provided inside a board cover 39 for calculating the load value based on the load signal detected by the strain gauge 14 and for displaying the calculation result on a display unit.

According to the configuration of the electronic scale, as described above, 10 when some good or product is put on the platform 30 to apply the load to the load applied portion the load only acts to the sensing elements "S" and "P" positioned on the strain generation portion 12 that is deformed in response to such load, but it does not act to the terminals "T" positioned on the mounting portion that is not deformed in response to such load.

15 Therefore, there is substantially no possibility for the terminals "T" to provide undefined resistance change or peering of solder, which can minimize degradation in performance or occurrence of fault.

It is apparent from the foregoing that the present invention can reduce any fluctuation in output depending on the direction in which a load is 20 obliquely applied to a projection of a load applied portion in order to maximize the precision with which a diaphragm type load detection sensor detects the load, and hence, to maximize the precision with which a load detection unit incorporating the diaphragm type load detection sensor detects the load. Accordingly, an electronic scale using the diaphragm type load detection 25 sensor or the load detection unit can provide higher precision for measurement.

Conventional attachment means such as screwing, welding, etc. is defective in that it leads to deformation not only in a strain generation portion

2, but also in an installation plate 5 upon a load applied to the load applied portion 3. Then, the boundary between the mounting portion 1 and the installation plate 5 may be slightly shifted to change the restricting condition, thereby inversely affecting non-linearity, repeatability, and other performance
5 characteristics. If the diaphragm comprising the mounting portion 1, the strain generation portion 2 and the load applied portion 3 is formed from different material than that of the installation plate 5 then any change in the strain generation portion 2 due to temperature change is restricted, if such temperature change occurred, because of difference in linear expansion
10 coefficient present therebetween, thereby shifting the zero point in output.

Flexible resilient member 16 (20) provided between the mounting portion 1 and the installation plate 5 (or a base 31) according to the present invention acts to increase the precision with which the diaphragm type load detection sensor detects the load, and hence, to increase the precision with
15 which the load detection unit incorporating the diaphragm type load detection sensor detects the load. Accordingly, an electronic scale using the diaphragm type load detection sensor or the load detection unit can provide higher precision for measurement.

Furthermore, in the embodiment of the present invention, a conventional strain gauge 4 for diaphragm, as shown in Fig. 24, may be used for the strain gauge having a plurality of sensing elements. More particularly, the strain gauge 4 has sensing elements 4B positioned at the predetermined distances from the center thereof and terminals 4A positioned on substantially same periphery as the sensing elements 4B (refer to Patent
20 Laid-Open No. 7-72028). However, such conventional strain gauge for diaphragm provides the following problems, if it is used in a conventional diaphragm type load detection sensor, as shown in Fig. 25. In particular, Fig.
25 A is a plan view of a conventional diaphragm type load detection sensor and

Fig. 25 B is a cross section view of such sensor. As can be seen in Fig. 25 B, the conventional strain gauge 4 for diaphragm is attached in such manner that all the sensing elements 4B and the terminals 4A are affixed to a strain generation portion 2 of the diaphragm (comprising a mounting portion 1, the 5 strain generation portion 2 and a load applied portion 3) and a lead wire 4C is soldered to the terminal 4A. Then, the mounting portion 1 is attached to an installation plate 5 that may be a base of a scale. In such circumstances, as shown in Fig. 25 B, when a load "F" is applied to the load applied portion 3 any deformation in the strain generation portion 2 may be transmitted not 10 only to the sensing elements 4B, but also to the terminals 4A of the strain gauge 4. Accordingly, the terminals 4A may provide any possibility of small, but unstable resistance change or peering of solder.

However, according to the present invention, the terminals of the strain gauge are provided at such position that is unlikely to be affected by 15 deformation of the strain generation portion, and therefore, it is possible to eliminate any undefined resistance change caused by the terminals and any peering of the solder, thereby lowering the possibility of performance degradation and fault. Therefore, by incorporating such strain gauge the diaphragm type load detection sensor, the load detection unit and the 20 electronic scale having less possibility of performance degradation and fault can be provided.